SAFETY DATA SHEET



TUFFTREK 4007 RENEWABLE OIL TECHNOLOGY

Section 1. Identification

GHS product identifier

: TUFFTREK 4007 RENEWABLE OIL TECHNOLOGY

Other means of identification

: COAE4007

Product type

: Liquid

Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Industrial use only.

Uses advised against: Product is not intended for consumer use.

Supplier's details : Bakelite Chemicals LLC

1040 Crown Pointe Parkway, Suite 700

Atlanta, GA 30338

T+ 1-502-449-6020 SDS@bakelite.com

Contact: Product Safety Stewardship

Emergency telephone number (with hours of operation) : Call CHEMTREC (CCN9387) at 1-800-424-9300 or +703-527-3887 (Int'l) 24hrs

Section 2. Hazards identification

OSHA/HCS status

: While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.

Classification of the substance or mixture

: Not classified.

GHS label elements

Prevention

Signal word : No signal word.

Hazard statements : No known significant effects or critical hazards.

Precautionary statements

General : Read label before use. Keep out of reach of children. If medical advice is needed,

have product container or label at hand.

: Static accumulating material can become electrostatically charged even in bonded and grounded equipment. Sparks may ignite liquid and vapor. May cause flash fire or explosion. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Ground/bond container and receiving equipment. These alone may be insufficient to

remove static electricity. Eliminate all ignition sources if safe to do so.

Response : Not applicable.

Storage : Not applicable.

Disposal : Not applicable.

Hazards not otherwise

classified

: Static accumulating flammable material.

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Section 3. Composition/information on ingredients

Substance/mixture
Other means of
identification

: Substance : COAE4007

CAS number/other identifiers

CAS number : Proprietary

Ingredient name	%	CAS number
Proprietary	Proprietary	-

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower

eyelids. Check for and remove any contact lenses. Get medical attention if irritation

occurs.

Inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get

medical attention if symptoms occur.

Skin contact: Flush contaminated skin with plenty of water. Remove contaminated clothing and

shoes. Get medical attention if symptoms occur.

Ingestion : Wash out mouth with water. Remove victim to fresh air and keep at rest in a position

comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Inhalation

Eye contact: May cause slight to mild eye irritation with tearing, redness, or a stinging or burning

sensation.

May cause temporary swelling of the eyes with blurred vision.

: Under normal conditions, inhalation is not expected to be a problem. However,

respiratory tract irritation may occur if exposed to fumes or mists.

Skin contact: May cause an allergic reaction in some individuals.

Ingestion : Ingestion of large amounts may cause gastrointestinal disturbances. May cause an

allergic reaction in some individuals.

Over-exposure signs/symptoms

Eye contact: No specific data.Inhalation: No specific data.Skin contact: No specific data.Ingestion: No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

Specific treatments: No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

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Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media

Unsuitable extinguishing media

- : Use water spray, dry chemical, carbon dioxide or fire-fighting foam for Class B fires to extinguish fire.
- : Do not use a solid water stream as it may scatter and spread fire.

Specific hazards arising from the chemical

- : Combustion may produce COx and other decomposition products in the case of incomplete combustion.

 Material may burn in a fire.
 - Bonding and grounding may be insufficient to eliminate the hazard from static accumulation.

Hazardous thermal decomposition products

: No specific data.

Special protective actions for fire-fighters

: Use water spray to cool adjacent structures. Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.

For emergency responders:

If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures
Advice on general
occupational hygiene

- : Put on appropriate personal protective equipment (see Section 8).
- : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

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Section 7. Handling and storage

including any incompatibilities

Conditions for safe storage, : Electrostatic charge may accumulate and create a hazardous condition when handling this material.

> Bond and ground lines and equipment (tank, transfer lines, pump, floats, etc.) used during transfer to reduce the possibility of static spark-initiated fire or explosion.

Bonding and grounding may be insufficient to eliminate the hazard from static accumulation. Additional precautions should be considered consistent with the current NFPA 77, Recommended Practice on Static Electricity.

Use non-sparking tools. Do not cut, grind, drill, weld (or introduce any other ignition source) on empty containers. Do not reuse containers unless adequate precautions are taken. Do not use electronic devices while handling, unless the device is certified as intrinsically safe as they could present ignition sources.

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Proprietary (if mist is generated).	OSHA PEL (United States, 5/2018). TWA: 5 mg/m³ 8 hours. Form: Respirable fraction TWA: 15 mg/m³ 8 hours. Form: Total dust

Appropriate engineering controls

Environmental exposure controls

- : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
- : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with sideshields.

Skin protection

Hand protection

- : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- **Body protection**
- : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

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Section 8. Exposure controls/personal protection

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state : Liquid Color : Red.

Odor : Characteristic.

Odor threshold : Not available.

pH : Not available.

Melting point/freezing point : Not available.

Boiling point, initial boiling : 340.6°C (645.1°F)

Flash point

: Closed cup: 213°C (415.4°F) [Pensky-Martens]

Open cup: 242°C (467.6°F) [Cleveland]

Evaporation rate : Not available.

Flammability : Not available.

Lower and upper explosion : Not available.

limit/flammability limit

point, and boiling range

Vapor pressure: Not available.Relative vapor density: Not available.

Relative density : 0.92 g/ml at 15.6 °C (60 °F) **Density** : 0.92 g/cm³ [15.6 °C (60.1 °F)]

Solubility : Insoluble in the following materials: cold water and hot water.

Solubility in water : Not available.

Partition coefficient: n- : Not applicable.

octanol/water

Auto-ignition temperature : Not available.

Decomposition temperature : Not available.

Viscosity : Not available.

Flow time (ISO 2431) : Not available.

Particle characteristics

Median particle size : Not applicable.

Section 10. Stability and reactivity

Reactivity: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability: The product is stable.

Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : Avoid unventilated areas, heat, open flames, sparks and ungrounded electrical equipment.

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Section 10. Stability and reactivity

Incompatible materials

: Incompatible with akali metals, nitrides, strong reducing agents and strong oxidizing agents. See precautions under Handling & Storage (Section 7).

Hazardous decomposition products

: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
TUFFTREK 4007	In general, these types of substances exhibit low acute toxicity and are not known to be toxic following long term exposure. However, there are recent reports of allergic skin and respiratory reactions (including anaphylactoid responses) in sensitive individuals exposed to similar substances in various occupational settings. Food allergies to similar substances are well-documented.			

Conclusion/Summary

: In general, these types of substances exhibit low acute toxicity and are not known to be toxic following long term exposure. However, there are recent reports of allergic skin and respiratory reactions (including anaphylactoid responses) in sensitive individuals exposed to similar substances in various occupational settings. Food allergies to similar substances are well-documented.

Irritation/Corrosion

Not available.

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Not classified.			

Specific target organ toxicity (repeated exposure)

Product/ingredient name	3 3 3	Route of exposure	Target organs
Not classified.			

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Section 11. Toxicological information

Aspiration hazard

Product/ingredient name	Result
Not classified.	

Information on the likely routes of exposure

: Routes of entry anticipated: Dermal, Inhalation.

Potential acute health effects

Eye contact: May cause slight to mild eye irritation with tearing, redness, or a stinging or burning

sensation.

May cause temporary swelling of the eyes with blurred vision.

Inhalation: Under normal conditions, inhalation is not expected to be a problem. However,

respiratory tract irritation may occur if exposed to fumes or mists.

Skin contact : May cause an allergic reaction in some individuals.

Ingestion : Ingestion of large amounts may cause gastrointestinal disturbances. May cause an

allergic reaction in some individuals.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : No specific data.

Inhalation : No specific data.

Skin contact : No specific data.

Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Long term exposure

Potential immediate : Not available.

effects

Potential delayed effects: Not available.

Potential chronic health effects

Not available.

General : No known significant effects or critical hazards.
 Carcinogenicity : No known significant effects or critical hazards.
 Mutagenicity : No known significant effects or critical hazards.
 Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

N/A

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Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
	Material not classified as harmful to aquatic organisms. However, secondary effects such as lowered dissolved oxygen when introduced to surface water can be toxic to aquatic life.		

Conclusion/Summary

: Material not classified as harmful to aquatic organisms. However, secondary effects such as lowered dissolved oxygen when introduced to surface water can be toxic to aquatic life.

Persistence and degradability

Conclusion/Summary

: Readily biodegradable in the environment.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Proprietary: This material is not expected to bioaccumulate in aquatic animals.			

Mobility in soil

Soil/water partition coefficient (Koc)

: May partition into soil and water.

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-	-
Transport hazard class(es)	-	-	-	-	-
Packing group	-	-	-	-	-

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Section 14. Transport information

Environmental No. No. No. No. No. No.

Special precautions for user : Transport within user's premises: always transport in closed containers that are

upright and secure. Ensure that persons transporting the product know what to do in the

event of an accident or spillage.

Transport in bulk according : Not available.

to IMO instruments

Section 15. Regulatory information

U.S. Federal regulations : TSCA 8(a) CDR Exempt/Partial exemption: All components are listed or exempted.

Clean Air Act Section 112

(b) Hazardous Air Pollutants (HAPs)

: Not listed

Clean Air Act Section 602

Class I Substances

: Not listed

Clean Air Act Section 602

Class II Substances

: Not listed

DEA List I Chemicals

(Precursor Chemicals)

: Not listed

DEA List II Chemicals

(Essential Chemicals)

: Not listed

(Essential Chemicals)
SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : Not applicable.

Composition/information on ingredients

No products were found.

State regulations

Massachusetts: The following components are listed: Proprietary

New York : None of the components are listed.

New Jersey : None of the components are listed.

Pennsylvania : The following components are listed: Proprietary

California Prop. 65

This product does not require a Safe Harbor warning under California Prop. 65.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

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Section 15. Regulatory information

Not listed

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Australia : All components are listed or exempted.

Canada : All components are listed or exempted.

China : All components are listed or exempted.

Europe : All components are listed or exempted.

Japan inventory (CSCL): Not determined.

Japan inventory (ISHL): Not determined.

New Zealand : All components are listed or exempted.

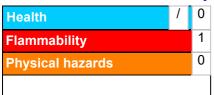
New Zealand: All components are listed or exempted.Philippines: All components are listed or exempted.Republic of Korea: All components are listed or exempted.Taiwan: All components are listed or exempted.

Thailand : Not determined.

Turkey : All components are listed or exempted.
United States : All components are active or exempted.
Viet Nam : All components are listed or exempted.

Section 16. Other information

Hazardous Material Information System (U.S.A.)



Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)



Procedure used to derive the classification

Not classified.

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Section 16. Other information

Key to abbreviations

: ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973

as modified by the Protocol of 1978. ("Marpol" = marine pollution)

N/A = Not available

SGG = Segregation Group

UN = United Nations

References

✓ Indicates information that has changed from previously issued version.

Notice to reader

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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